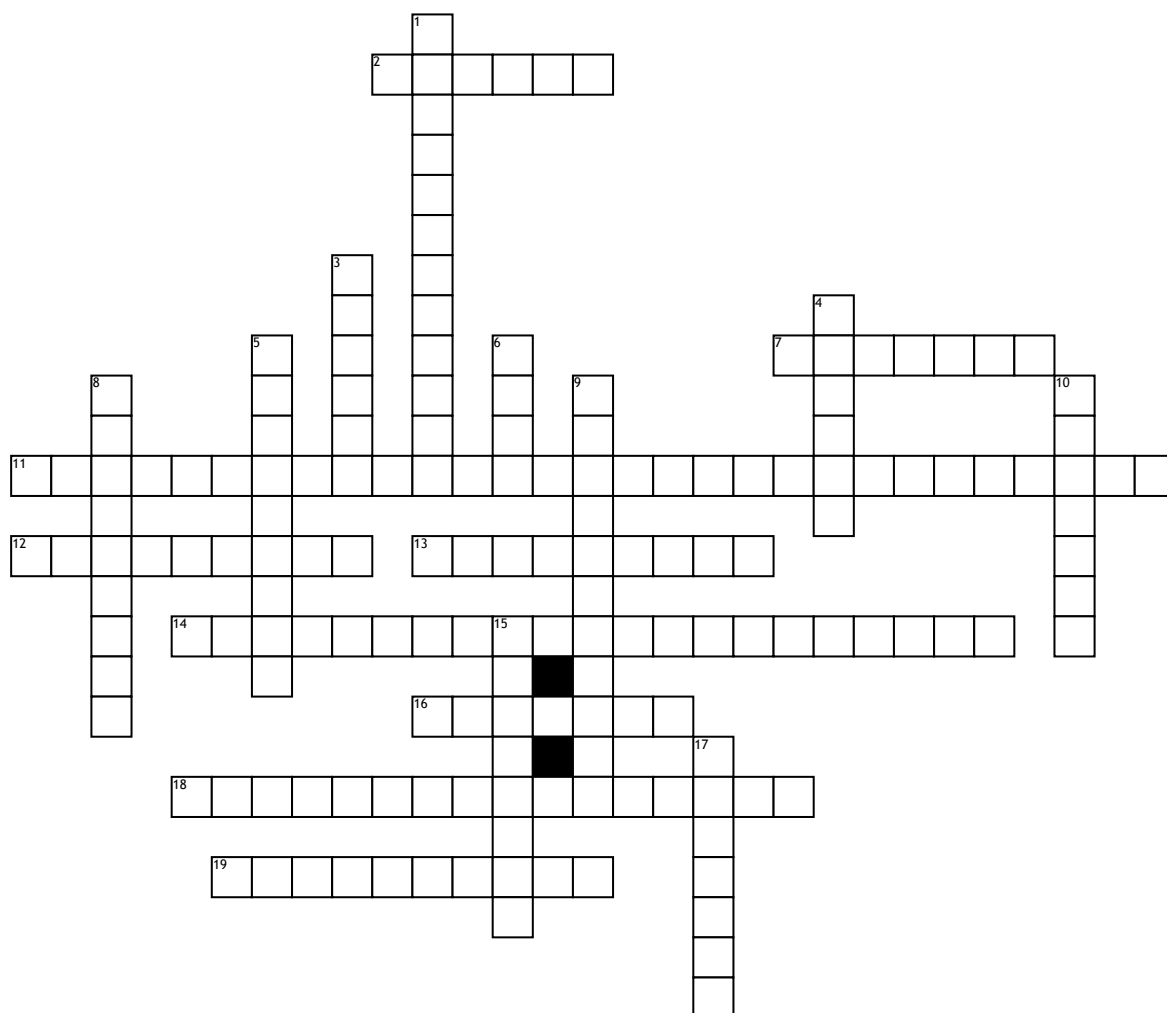


Name: _____

Date: _____

Sugar that Changed the World



Across

2. Imposed

7. Humanity

11. Multicultural

12. Floundered

13. Isolated

14. Inhabitants

16. Foes

18. Paradox

19. Profitable

Down

1. Continuance

3. Regulate

4. Deficiencies

5. Revolts

6. Brandished

8. crucial

9. Relentless

10. Atrocities

15. Dutiful

17. Sentiment