

Name: _____

Date: _____

Lean Production

S T A N D A R D I S A T I O N W R
H N Y N B N Q I W J N C L P P M I
H J H P J R M I Y C B O O Y A I T
Z Z G F P K A I Z E N M W A S T E
Z P O C O S T T V O S P F X S D O
B F U O W R P Z F X Q E H W Y H R
A G T R M K U C Z Q T T F A E J D
D G P G F V W L I R H I J R M U E
I Q U A F X C E N I U T A E P S R
S Y T N B Y R A P T Y I P H L T L
C P J I X M U N U I U V A O O I I
I M Q S L E Z L T M E E N U Y N N
P V B A Y T B I Y E V F E S E T E
L U T T Y W D N A I O Z S I E I S
I A C I E Q L E Y Q S C E N S M S
N A S O P L Y S Y A J U O G Y E P
E B M N I Q D S A A E R X Y A J N

Standardisation
warehousing
Orderliness
Japanese
input
Cost

just-in-time
competitive
Discipline
Kaizen
Waste

Organisation
Cleanliness
employees
output
Time