

Name: _____

Date: _____

Lean Manufacturing

M H N R V R S Y L T V G D G T B X V R X L E O F
W G L V F L J T K A G W N L P F A A Q G A Q R T
E M I T E L C Y C T Q N J E N L U O D Y Z I V V
W B F P G Y L D Z S G I K H U J M Z E M H A O S
O N O A C H T W E I G O M E D E C X I G L L J T
L K S I H L N K G M G Z S I C S P M M K B W J S
P N B X C I C L Z F S T D E R U V L H W V H B T
U B X W A V I D U T R W L W N R N D K I S D E A
D V G T X Y T C R E J I W C R I O H H M H J L N
L D S A A D U O A S P D C Q Y F H H L M S P I D
A U W E P A O M P I O W M Y R J S S Z L O W H A
S I K N N G M P T J K R M P P D S I E S R O B R
Q D B D C A S M M J F D L H F Y B Z H A T W P D
M W P M P F N E Z I A K Z T R S F N R N E O Z I
U O F P P F S J Y P C Z S J Z J J Y L V W W H Z
I Q I A B N A U A O B S L O V F I B L T G T Z E
R N O H U C N K T V O M J W Z L X Y E W V Z R A
G X A F D D K A B U G O M O F K S J J C U R B F
C X R F F G K W O L F E C E I P E N O C M M V B
G H P A E T P N R E D R O N I T E S D Q K Z S Y
M W T G T Z C T X S H S V G G B A L T J P O E S
W T S I M G U P V Y I C I H M D J Y E A P N M T
M B M G K A N B A N O S P N S T X W H I S E L T
K E R N Q R O J H S X T V O Z U T V P P Z K W T

Value stream mapping

One piece flow

Set in order

Standardize

Cycle time

Takt time

Sustain

Kanban

kaizen

Shine

SMED

Sort