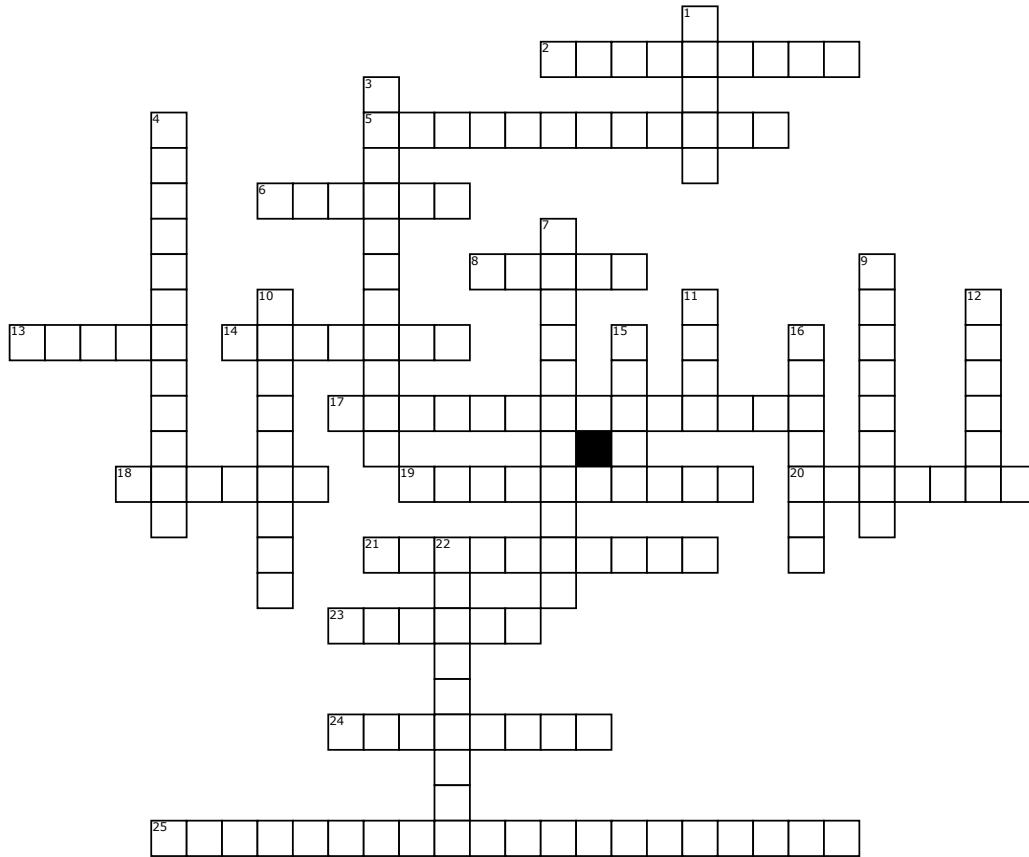


Growth and Expansion of the U.S.



Across

- 2. Main reason why the Industrial Revolution began in the New England states. p.302
- 5. The country that began their Industrial revolution before the U.S.
- 6. The 4th process that cotton goes through is THIS process for the cloth that has been made.p.304
- 8. Henry Cabot Lowell's factory system, not only made thread, but wove the thread into ____? ____ . p.303
- 13. The two major cash crops of the North were corn and ____? ____ . p.305
- 14. This is what buildings, land, machinery, and the money in a business is known as in the U.S. economic system. p.304
- 17. Another name for capitalism in the U.S. p. 304
- 18. Gives the inventor the sole legal right to an invention and its profits. p.303

- 19. The U.S. economic system that allows citizens and businesses to own and control their property. p. 304
 - 20. The part of a larger whole.p. 305
 - 21. What made the Industrial Revolution occur? p.302
 - 23. The #1 of Lowell's Mill had THIS natural resource cleaned. p.304
 - 24. The process cotton went through in Lowell's factory after it was washed. p.304
 - 25. Eli Whitney's invention for making muskets for the U.S. government. p.303
- Down**
- 1. Name given to the city where only 7.2% of the U.S. population lived in 1820. p.305
 - 3. The main industry that occupied the North and South into the 1800s. p.305
 - 4. Slater's Mill revolutionized the textile industry's making of THIS product.

- 7. The element of the free enterprise system that keeps pushing businesses to improve. p.304
- 9. Because of the gigantic increase in cotton production, the demand for the labor of ____? ____ Africans grew as well.
- 10. New England's streams and rivers were used to run the factory ____? ____ .p.303
- 11. The number of important elements (parts) of the U.S. economic system. p.304
- 12. It rose from 3000 to 300,000 bales by 1810. p.305
- 15. Name given to the land outside of the city.
- 16. The part of a larger whole.
- 22. Invention that quickly removed seeds from cotton and greatly increased the production of cotton. p.303

Word Bank

- | | | | | |
|----------------------|----------------|--------------|-------------|---------|
| cottongin | capitalism | spinning | rural | four |
| interchangeableparts | technology | patent | enslaved | cotton |
| urban | freeenterprise | machinery | agriculture | capital |
| competition | element | cloth | cotton | dyeing |
| wheat | cottonthread | GreatBritain | geography | element |