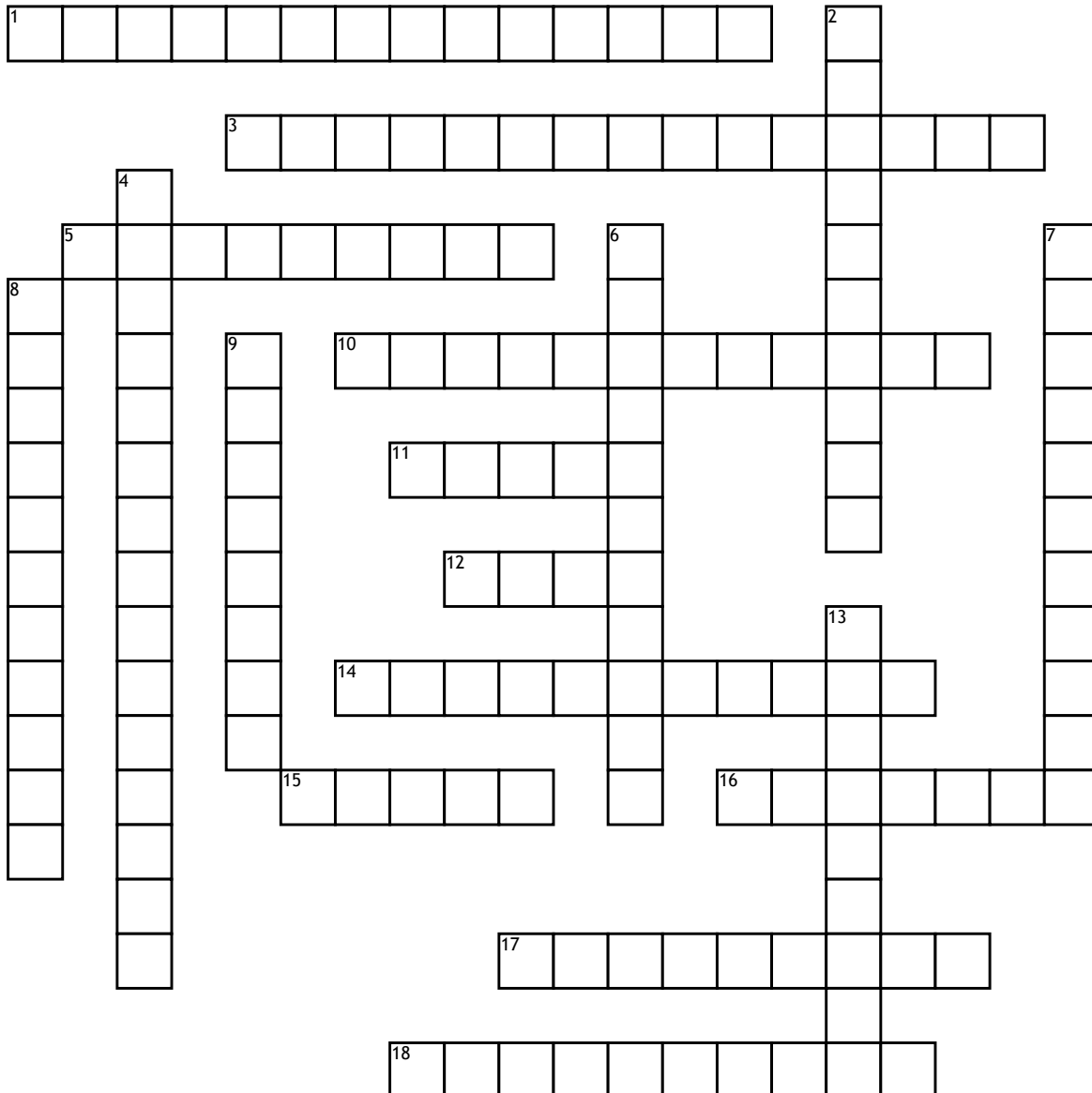


Final Exam 2



Across

1. Stopped European colonization in South America
3. Boston Tea Party was punished with the
5. Strengthened by the Bessemer Steel Process
10. Improved transportation for western settlement
11. His invention enabled long-distance communication
12. Amendment 15 gave former slaves the right to
14. Supported a strong national government

15. Discriminated against by the Know-Nothing Party; potato famine pushed them here

16. First abolitionists
 17. Founded strictly for profit
 18. Where the plantation system was expanding and growing
- Down**
2. Led to the passage of the 14th Amendment
 4. Pulled Americans West in search of cheap land

6. Emancipation Proclamation freed slaves in the

7. Compromise counting a fraction of slaves for representation
8. Made up of the first five Presidents
9. Founded to avoid religious persecution
13. This invention sped up river travel and transport of goods