

Continuous Improvement

L F R R A W V Z Y E B C X J F Q T L L N R A W H
T P O K A Y O K E T K B Z W X K C P A C R W K O
H A I I W X S Y V S G Z F K R O Q A Y W P A I X
D H D U W W U G X A K R O W D R A D N A T S T G
X A P E C N Z Y E W N A B N A K Q D V Q G C S P
W W G J E I M A T R I X R J D T P X K O D L E J
M O B S F P L O E R J O H H B J G R E L G H K X
K N A F G K U L V J H U H P N N D E I D O J V P
L D F X M M T P V E Z M S F I O N V C H E H L M
A S Q F Z J U Z S Z R B Y T Y J H O F T T M K H
T N D S Z E Y Q B Q E P I R R J R E O S U C S M
I E C M S C W O D J E A R W D J S G L J P I X E
C Z S D E F E C T S W R I O T W M N O T L J Z P
I I R M R H Q I B W N G R D D Q J A O D O X A Y
N A D P K Y G M M V M B Q G Q U Z H H N I V H D
I K N I L E P M D L G Q N I S X C C C W L N N H
H M K X F I X U N Z P U S H W P L T S G C J D O
P D X P G W K I W X B L L U P C N T I V V G Q I
S C T N Y D M O U I H Q C K V Z X M W O W Q S Z
S S K C B W L G A I A B F Y R O T Y I L N V K W
H N G F M F C X V P J U T L K C K T J Q W X F K
E Q Y J V A L U E A D D X H A R S Q X B N N P C
C A X J A S G U X V W S H W C E L L U L A R I Q
J Z A I A C O L I N E B A L A N C I N G V Y W Z

OVERPRODUCTION

LINEBALANCING

STANDARDWORK

CHANGEOVER

SCHOOL OF CI

VALUE ADD

CELLULAR

EI MATRIX

POKAYOKE

DEFECTS

WAITING

KANBAN

CITALK

KAIZEN

WASTE

SMED

FLOW

PUSH

PULL