

Name: _____ Date: _____

CNC Codes (1st Group)

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|---------|--------------------------------|
| 1. G0 | A. Canned Cycle Cancel |
| 2. G01 | B. Coolant On |
| 3. G20 | C. Spindle on Clockwise |
| 4. G90 | D. Spindle Stop |
| 5. G49 | E. Tool |
| 6. G40 | F. Program End/Rewind |
| 7. G80 | G. Toolchange |
| 8. G94 | H. Inch Unit Selection |
| 9. G54 | I. Tool Height Offset Cancel |
| 10. T | J. Rapid Traverse |
| 11. S | K. Workpiece Coordinate System |
| 12. F | L. Linear Interpolation |
| 13. M03 | M. Spindle Speed |
| 14. M06 | N. Coolant Off |
| 15. M05 | O. Absolute Programming |
| 16. M08 | P. Cutter Radius Comp Cancel |
| 17. M09 | Q. Inch per min feedrate |
| 18. M30 | R. Special Character at end |
| 19. % | S. Feedrate |