

Name: _____

Date: _____

Business Education - Category 5

S F W C J G H I N U T H O U S E K E E P I N G O
W M K O N K H C G F F R C T E Q K S Q C U T V E
L X R N K M M M Z L B G Y R Z A U T X R M G O A
R F E T J A U V O K V F P O A I N A I K B F R W
F U H I Y Z G M T I I H R S C D W N I W K R D S
B Y G N S R D D L L P W O O O L D D U K B F E W
U C S U X A Q T P S R A C L Y I O A X A F M R T
K N U O S V L M C T O S E O R N G R E J N U B P
Y E S U T M I Z O X C T D L N N S D N U C R N T
I I T S C S P G L K E E U H O R F I D L L E S R
I C A I E K Z W H L S E R F I A N Z M N M A X C
Q I I M F G Q Z W K S L E R T C M E N L J P V W
M F N P E C N X X N A I S M A G F G X F C L U R
Q F F R D G T X L E U M A C C M V O V P S T Y G
C E X O E E I O K N D I V O I B R R Q B W O K B
Q R I V T I T P H I I N Z P N V N G C Q E U R F
L B C E A E N A G H T A T P U I G A L W E Y O Y
O U E M N B I H Y S T T K N M I X N X S P T W V
L T E E I A R N T R X I Z S M C R I T F M E E I
B W Y N M Q F M P D K O H Q O M V Z J I U F R G
Y K B T I S R A P I C N C G C O W E D S H A U P
B T D Q L F K A I Z E N G G A I F D V L F S J B
H C M Z E X W G S H M M V G C O A T L B V X V N
R X S B Q X T J G Y R C N Q Y A M D L K U A J R

Continuous Improvement
Communication
Standardize
Value Add
Sustain
Kaizen
Order

Eliminate Defects
Process Audit
Efficiency
Organized
Safety
Shine
Sort

Waste Elimination
Housekeeping
Procedures
Simplify
Rework
Sweep