

Name: _____

Date: _____

Blowing away with 6s

D K P I S A F E T Y Y E M N L L M
V C Z I F T P A Q N K H F G E X O
Q N Y T B G A Z F U C O E Y H E H
K X A R Z L D N S C I V N Q K S A
P Q S E Y F D T D H X Q K Z U S M
I U R J P Y I A Z E I P J A L E P
Q S E Y A H J H T N R D F K I N M
Q T D N S P W P G I R I E S A E P
I E R I Q W A I R Q F U S D N V Z
J K O V E G Y N N O K H Z E W I F
D I N S H O X E E Z W J H J N T Q
X E I L I C Q R D S K D O S O C S
A S T S Y E C Q Z H E R X O T E H
O F E I A D S E M R K O Z R I F I
Y I S I P C N L J P R D F T E F N
Y K H R X G N I N I A T S U S E E
Q E M Y C N E I C I F F E N L F N

effectiveness	set in order	sustaining	efficiency
standerise	Japanese	shitsuke	seiketsu
seiton	safety	seiso	seiri
shine	sort		